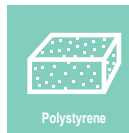
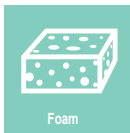


# M50 FAST DRY PRESSURE SENSITIVE ADHESIVE

DATA SHEET  
**Tensorgrip**



As part of our **MARINE** range, **M50** is a web spray adhesive designed for use on seating using the substrates listed above.

## PRODUCT DESCRIPTION

**TensorGrip M50** is an industrial strength aggressive fast-drying pressure sensitive adhesive designed to remain permanently tacky for superior bonding to porous surfaces like those used in marine seating and interior boat walls.

### ADVANTAGES

- Very fast-drying
- Long-lasting high tack
- Moisture resistant
- 155°F (68°C) temperature resistant
- Will not attack polystyrene
- Non-chlorinated
- Strong weather-resistant bond

## DIRECTIONS FOR USE

- **TensorGrip® M50** is designed as a portable, self-contained spray system for field or shop applications.
- Apply adhesive to one or both surfaces to be mated, at 80% to 100% coverage.
- Allow enough time (2-4 minutes or until dry to the touch) for the adhesive to become tacky before bonding.
- Parts should be mated with as much pressure as practical.
- Normal coverage required with web spray pattern is approximately 80%; however, porous surfaces may need a second coat. Initial bond is strong enough to allow cutting or trimming immediately, although ultimate strength is achieved in 1-3 days.
- Canister system will spray adequately above 60° F. Canister system should be kept in warm area. In the event that the canister gets abnormally chilled, freezes or gives poor or sputtering spray, it should be warmed up before continued usage. Warming canister by immersion in warm water is recommended.
- Notice!!! Do not store at temperatures over 120° F.

### CANISTER STORAGE/CHANGE OVER

- If you choose to leave the hose and spray gun on the canister, leave the valve on the canister open. Do not disconnect the hose/gun from the canister. Close and lock the spray gun.
- To change or disconnect canister: turn canister valve to the off position, spray out remaining adhesive left in the hose, disconnect the spray hose and gun from the canister.
- Reconnect the spray hose to a new canister of adhesive. OR if you are NOT connecting to a new canister, connect hose to canister of cleaning solvent (sold separately) and spray out until liquid is clear which indicates that the hose and gun is clean.

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**Tensorgrip**

ECR-076-1123

# M50 FAST DRY PRESSURE SENSITIVE ADHESIVE

DATA SHEET  
**Tensorgrip**

## CHEMICAL TECHNICAL DATA

### TYPICAL PROPERTIES

- |                       |  |
|-----------------------|--|
| • Total Solids        | 25-31%                                   |
| • VOC Content         | 536 g/L                                  |
| • Color               | Clear, Green, or Red                     |
| • System Flammability | Flammable adhesive; Flammable propellant |
| • Solvent System      | Dimethyl Ether                           |
| • Dry time            | 2-4 mins dependent on temp & humidity    |
| • Open time           | Long                                     |
| • Shelf Life          | 18 months from date of manufacture       |

### PACKAGING

- |                     |                     |
|---------------------|---------------------|
| • 650 ML (22 FL OZ) | Aerosol Can         |
| • 22L               | Disposable Canister |
| • 108L              | Returnable Canister |

## STORAGE

### HANDLING & STORAGE

- Consult Material Safety Data Sheet prior to use.
- Do not store at temperatures over 120°F/50°C.
- Avoid exposure to direct sunlight.
- Do not store directly on concrete floor.
- Always store above 60°F/15°C
- When connected, keep valve open and hose pressurized at all times
- Always test our adhesives to determine suitability for your particular application prior to use in production

DISCLAIMER OF WARRANTY: Quin Global makes neither warranty of merchantability or fitness for any use nor any other warranty, express or implied, in the sales of its products. Buyer assumes all risk and liability for the results obtained by the use of its products, whether used singly or in combination with other products.

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ECR-076-1123

**SAFETY DATA SHEET****Tensorgrip M50 Fast Drying Contact Adhesive****1. Identification****Product identifier**

**Product name** Tensorgrip M50 Fast Drying Contact Adhesive

**Product number** USA

**Recommended use of the chemical and restrictions on use**

**Application** Canister Spray Adhesive

**Details of the supplier of the safety data sheet**

**Supplier** Quin Global  
5710 F St  
(402) 731 3636  
(402) 731 1473  
marketing.us@quin-global.com

**Emergency telephone number**

**Emergency telephone** Chemtrec: 1 800 424 9300

**2. Hazard(s) identification****Classification of the substance or mixture****Physical hazards**

Flam. Gas 2 - H221 Aerosol 2 - H223, H229

**Health hazards**

Acute Tox. 4 - H332 Skin Irrit. 2 - H315 Eye Irrit. 2A - H319 STOT SE 3 - H335, H336

**Environmental hazards**

Aquatic Chronic 2 - H411

**Human health**

The liquid may be irritating to eyes, respiratory system and skin. Symptoms following overexposure may include the following: Headache. Dizziness. Nausea, vomiting.

**Label elements****Pictogram****Signal word**

Warning

**Hazard statements**

**Tensorgrip M50 Fast Drying Contact Adhesive**

H221 Flammable gas.  
H223 Flammable aerosol.  
H229 Pressurized container: may burst if heated.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H332 Harmful if inhaled.  
H335 May cause respiratory irritation.  
H336 May cause drowsiness or dizziness.  
H411 Toxic to aquatic life with long lasting effects.

**Precautionary statements**

P261 Avoid breathing vapor/spray.  
P271 Use only outdoors or in a well-ventilated area.  
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.  
P312 Call a POISON CENTER/doctor if you feel unwell.  
P403+P233 Store in a well-ventilated place. Keep container tightly closed.

**Supplemental label information**

AT(o) 31.4% of the mixture consists of ingredient(s) of unknown acute oral toxicity.  
AT(d) 31.4% of the mixture consists of ingredient(s) of unknown acute dermal toxicity.

**Contains**

Dimethyl Ether, Pentane, Acetone

**Other hazards**

This product does not contain any substances classified as PBT or vPvB.

**Other hazards****3. Composition/information on ingredients****Substances****Mixture Statement****Mixtures**

|  |               |
|--|---------------|
| <b>Dimethyl Ether</b><br><b>CAS number:</b> 115-10-6 <b>REACH registration number:</b> 01-2119472128-37-XXXX   | <b>30-60%</b> |
| <b>Classification</b><br>Flam. Gas 1 - H220<br>Press. Gas, Liquefied - H280<br>Acute Tox. 4 - H332<br>Skin Irrit. 2 - H315<br>Eye Irrit. 2B - H320<br>STOT SE 3 - H335, H336 |               |
| <b>Pentane</b><br><b>CAS number:</b> 78-78-4<br><b>M factor (Acute) = 1</b>  | <b>30-60%</b> |
| <b>Classification</b><br>Flam. Liq. 1 - H224<br>Eye Irrit. 2A - H319<br>STOT SE 3 - H336<br>Asp. Tox. 1 - H304<br>Aquatic Chronic 2 - H411                                   |               |

**Tensorgrip M50 Fast Drying Contact Adhesive****Acetone****1-5%****CAS number:** 67-64-1**Classification**

Flam. Liq. 2 - H225

Acute Tox. 4 - H302

Acute Tox. 4 - H312

Acute Tox. 4 - H332

Skin Irrit. 2 - H315

Eye Irrit. 2A - H319

STOT SE 3 - H336

The Full Text for all Hazard Statements are Displayed in Section 16.

**4. First-aid measures****Description of first aid measures****General information**

Remove affected person from source of contamination. Place unconscious person on their side in the recovery position and ensure breathing can take place. Get medical attention if any discomfort continues.

**Inhalation**

Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing. When breathing is difficult, properly trained personnel may assist affected person by administering oxygen. Get medical attention.

**Ingestion**

Get medical attention immediately. Never give anything by mouth to an unconscious person. Do not induce vomiting. Move affected person to fresh air and keep warm and at rest in a position comfortable for breathing.

**Skin Contact**

Remove affected person from source of contamination. Remove contaminated clothing. Wash skin thoroughly with soap and water. Get medical attention if any discomfort continues.

**Eye contact**

Remove any contact lenses and open eyelids wide apart. Only remove contact lenses if the person is conscious, coherent and they can remove them themselves. If adhesive bonding occurs, do not force eyelids apart. Continue to rinse for at least 15 minutes. If in doubt, get medical attention promptly. Show this Safety Data Sheet to the medical personnel.

**Most important symptoms and effects, both acute and delayed****Inhalation**

May cause coughing and difficulties in breathing. May cause eye and respiratory system irritation. Overexposure may depress the central nervous system, causing dizziness and intoxication.

**Ingestion**

Aspiration hazard if swallowed. May be fatal if swallowed and enters airways. Ingestion may cause severe irritation of the mouth, the esophagus and the gastrointestinal tract. May Cause the following effects: Gastrointestinal symptoms, including upset stomach. Central nervous system depression. Nausea, vomiting. Entry into the lungs following ingestion or vomiting may cause chemical pneumonitis.

**Skin contact**

May be absorbed through the skin. Product has a defatting effect on skin. The liquid is irritating to eyes and skin. A single exposure may cause the following adverse effects: Dryness and/or cracking.

**Eye contact**

Causes serious eye irritation. Burns can occur. A single exposure may cause the following adverse effects: Pain. Conjunctivitis, irritation, tearing. Prolonged or repeated exposure may cause the following adverse effects: Irritation of eyes and mucous membranes. Prolonged contact causes serious eye and tissue damage.

**5. Fire-fighting measures****Extinguishing media**

## **Tensorgrip M50 Fast Drying Contact Adhesive**

### **Suitable extinguishing media**

Extinguish with alcohol-resistant foam, carbon dioxide or dry powder.

### **Unsuitable extinguishing media**

Do not use water jet as an extinguisher, as this will spread the fire.

### **Special hazards arising from the substance or mixture**

#### **Specific hazards**

Pressurized container: Must not be exposed to temperatures above 50°C/120°F Containers can burst violently or explode when heated, due to excessive pressure build-up. Vapors are heavier than air and may spread near ground and travel a considerable distance to a source of ignition and flash back.

### **Advice for firefighters**

#### **Special protective equipment for firefighters**

Wear positive-pressure self-contained breathing apparatus (SCBA) and appropriate protective clothing.

## **6. Accidental release measures**

### **Personal precautions, protective equipment and emergency procedures**

#### **Personal precautions**

For personal protection, see Section 8. No smoking, sparks, flames or other sources of ignition near spillage.

### **Environmental precautions**

#### **Environmental precautions**

Avoid discharge into drains. Contain spillage with sand, earth or other suitable non-combustible material.

### **Methods and material for containment and cleaning up**

#### **Methods for cleaning up**

Stop leak if possible without risk. Eliminate all sources of ignition. No smoking, sparks, flames or other sources of ignition near spillage. Provide adequate ventilation. Avoid the spillage or runoff entering drains, sewers or watercourses. Absorb in vermiculite, dry sand or earth and place into containers. Wash thoroughly after dealing with a spillage.

## **7. Handling and storage**

### **Precautions for safe handling**

#### **Usage precautions**

Avoid contact with skin and eyes. Keep away from heat, sparks and open flame. Provide adequate ventilation. Avoid inhalation of vapors. Use approved respirator if air contamination is above an acceptable level. Container must be kept tightly closed when not in use. Use explosion proof electric equipment. Avoid discharge into drains or watercourses or onto the ground.

#### **Advice on general occupational hygiene**

Do not eat, drink or smoke when using this product.

### **Conditions for safe storage, including any incompatibilities**

#### **Storage precautions**

Keep away from heat, sparks and open flame. Keep container tightly closed. Keep only in the original container. Pressurized container: Must not be exposed to temperatures above 50°C/120°F

### **Specific end uses(s)**

#### **Specific end use(s)**

The identified uses for this product are detailed in Section 1.2.

## **8. Exposure Controls/personal protection**

### **Control parameters**

### **Occupational exposure limits**

## Tensorgrip M50 Fast Drying Contact Adhesive

### Dimethyl Ether

Long-term exposure limit (8-hour TWA): WEEL:US.AIHA = Workplace Environmental Exposure Level Guides 1000 ppm

### Pentane

Long-term exposure limit (8-hour TWA): ACGIH 600 ppm

### Acetone

Long-term exposure limit (8-hour TWA): ACGIH 500 ppm

Short-term exposure limit (15-minute): ACGIH 750 ppm

A4

Long-term exposure limit (8-hour TWA): OSHA 1000 ppm 2400 mg/m<sup>3</sup>

Ceiling exposure limit: NIOSH: National Institute of Occupational Safety and Health 250 ppm 590 mg/m<sup>3</sup> vapour

ACGIH = American Conference of Governmental Industrial Hygienists.

A4 = Not Classifiable as a Human Carcinogen.

OSHA = Occupational Safety and Health Administration.

### Acetone (CAS: 67-64-1)

**Immediate danger to life and health**

2500 ppm

### Exposure controls

#### Protective equipment



#### Appropriate engineering controls

This product must not be handled in a confined space without adequate ventilation. Avoid inhalation of vapors and spray/mists. As this product contains ingredients with exposure limits, process enclosures, local exhaust ventilation or other engineering controls should be used to keep worker exposure below any statutory or recommended limits, if use generates dust, fumes, gas, vapor or mist.

#### Eye/face protection

Wear chemical splash goggles.

#### Hand protection

Use protective gloves.

#### Other skin and body protection

Wear appropriate clothing to prevent any possibility of liquid contact and repeated or prolonged vapor contact.

#### Hygiene measures

DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Wash promptly with soap and water if skin becomes contaminated. Promptly remove any clothing that becomes contaminated. When using do not eat, drink or smoke.

#### Respiratory protection

Respiratory protection must be used if the airborne contamination exceeds the recommended occupational exposure limit. If exposure levels are likely to be exceeded, use a full face mask fitted with an organic AXP3 filter for short term low level exposures. For long term or high level exposures, compressed airline breathing apparatus should be used.

## 9. Physical and Chemical Properties

### Information on basic physical and chemical properties

#### Appearance

Aerosol.

#### Color

Clear. Red.

#### Odor

## Tensorgrip M50 Fast Drying Contact Adhesive

Organic solvents.

### Initial boiling point and range

Not determined.

### Flash point

-41°C/-42°F Not specified.

### Upper/lower flammability or explosive limits

Lower flammable/explosive limit: 3.4 g/100 g Upper flammable/explosive limit: 18 g/100 g

### Vapour pressure

Not determined.

### Vapour density

Not determined.

### Relative density

.7087

### Solubility(ies)

Negligibly soluble in water

### Volatile organic compound

This product contains a maximum VOC content of 552.55 g/l.

## 10. Stability and reactivity

### Stability

Stable at normal ambient temperatures and when used as recommended.

### Conditions to avoid

Avoid heat, flames and other sources of ignition. Avoid contact with the following materials: Oxidizing agents. Reducing agents.

### Hazardous decomposition products

Fire creates: Vapours/gases/fumes of: Carbon monoxide (CO). Carbon dioxide (CO<sub>2</sub>). Hydrogen chloride (HCl).  
Hydrocarbons. Aldehydes.

## 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity - oral

ATE oral (mg/kg)

7,622.22222222

#### Acute toxicity - dermal

ATE dermal (mg/kg)

16768.88888889

#### Acute toxicity - inhalation

ATE inhalation (gases ppm)

9000.0

ATE inhalation (vapours mg/l)

244.44444444

### Toxicological information on ingredients.



## **Tensorgrip M50 Fast Drying Contact Adhesive**

### **Dimethyl Ether**

#### **Acute toxicity - inhalation**

**Acute toxicity inhalation (LC<sub>50</sub> gases ppmV)**

308.5

#### **Species**

Rat

**ATE inhalation (gases ppm)**

4500

#### **Carcinogenicity**

Does not contain any substances known to be carcinogenic.

#### **Specific target organ toxicity - single exposure**

##### **STOT - single exposure**

May cause respiratory irritation. Central nervous system depression. Skin and eye irritation.

#### **Aspiration hazard**

No data available.

#### **Medical Symptoms**

Central nervous system depression. Frostbite. Respiratory system irritation. Skin irritation. Eye irritation.

**Tensorgrip M50 Fast Drying Contact Adhesive****Pentane****Acute toxicity - oral****ATE oral (mg/kg)**

100.0

**Acute toxicity - dermal****ATE dermal (mg/kg)**

1100

**Acute toxicity - inhalation****Acute toxicity inhalation (LC<sub>50</sub> vapours mg/l)**

1280.0

**Species**

Rat

**ATE inhalation (vapours mg/l)**

11.0

**Serious eye damage/irritation**

Irritation of eyes is assumed.

**Germ cell mutagenicity****Genotoxicity - in vitro**

Ames Test Results: Negative.

**Specific target organ toxicity - single exposure****STOT - single exposure**

May cause drowsiness or dizziness

**Specific target organ toxicity - repeated exposure****STOT - repeated exposure**

Not classified as a specific target organ toxicant after repeated exposure.

**Aspiration hazard**

Entry into the lungs following ingestion or vomiting may cause chemical pneumonitis.

**General information**

Absorbtion of large quantities may cause: Dizziness. Euphoria. Agitation. Convulsions. Narcosis.

**Tensorgrip M50 Fast Drying Contact Adhesive****Acetone****Acute toxicity - oral****Acute toxicity oral (LD<sub>50</sub> mg/kg)**

5,800.0

**Species**

Rat

**ATE oral (mg/kg)**

500.0

**Acute toxicity - dermal****Acute toxicity dermal (LD<sub>50</sub> mg/kg)**

20000.0

**Species**

Rabbit

**ATE dermal (mg/kg)**

1100

**Acute toxicity - inhalation****Acute toxicity inhalation (LC<sub>50</sub> dust/mist mg/l)**

76.0

**Species**

Rat

**ATE inhalation (vapours mg/l)**

11.0

**Specific target organ toxicity - single exposure****STOT - single exposure**

May cause drowsiness or dizziness

**Inhalation**

Mucosal irritations. Absorption.

**Ingestion**

Irritating. May cause nausea, stomach pain and vomiting. Aspiration hazard if swallowed. Entry into the lungs following ingestion or vomiting may cause chemical pneumonitis.

**Skin Contact**

This product is moderately irritating. May be absorbed through the skin. Repeated exposure may cause skin dryness or cracking.

**Eye contact**

This product is strongly irritating. Risk of corneal clouding.

**Route of entry**

Inhalation Skin and/or eye contact

**Target Organs**

Eyes

**12. Ecological Information****13. Disposal considerations****Waste treatment methods****Disposal methods**

Dispose of waste to licensed waste disposal site in accordance with the requirements of the local Waste Disposal Authority.

**14. Transport information**

**Tensorgrip M50 Fast Drying Contact Adhesive**

**Air transport notes** Cargo aircraft only. <75kg

**UN Number**

UN No. (DOT) 3501

UN No. (ICAO) 3501

**UN proper shipping name**

**Proper shipping name (DOT)** Chemical Under Pressure, Flammable, N.O.S. (Dimethyl Ether, Pentane)

**Transport hazard class(es)**

**DOT hazard class** 2.1

**Transport labels****Packing group**

Not applicable.

**15. Regulatory information****Inventories****US - TSCA**

Present

Dimethyl Ether

Pentane

Acetone

**16. Other information**

**Revision date** 2/11/2015

**Revision** 2

**Supersedes date** 2/11/2015

**SDS No.** 20590

**Hazard statements in full**

H221 Flammable gas.  
H223 Flammable aerosol.  
H229 Pressurized container: may burst if heated.  
H280 Contains gas under pressure; may explode if heated.  
H302 Harmful if swallowed.  
H312 Harmful in contact with skin.  
H315 Causes skin irritation.  
H319 Causes serious eye irritation.  
H320 Causes eye irritation.  
H332 Harmful if inhaled.  
H335 May cause respiratory irritation.  
H336 May cause drowsiness or dizziness.  
H411 Toxic to aquatic life with long lasting effects.

**ACA HMIS Health rating.** Moderate hazard. (2)

**ACA HMIS Physical hazard rating.** Normally stable. (0)

**Tensorgrip M50 Fast Drying Contact Adhesive****ACA HMIS Personal  
protection rating.**

B

**ACA HMIS Flammability  
rating.**

Ignites easily. (3)

**Disclaimer**

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